

NO.	NOTES					
1.	RECOMMENDED FUSETRON OR FUSTAT (AND ALTERNATE FUSE) PROTECTION					
	MOTOR	FUSETRON OR FUSTAT	FUSE			
	110V. A.C. 60 SYN.	3.2 AMP	6 AMP			
	110V.A.C. 60 GOV.	1.6 AMP	3 AMP			
	110 V.A.C. 25 GOV.	1.4 AMP.	3 AMP.			
	110 V.A.C. 25 SYN.	3.2 AMP	6 AMP.			
	110 & 220V. D.C. GOV.	.8 AMP	3 AMP.			
2.	WIRE COLOR CODE AND SYMBOLS:					
	MAY BE SOLID COLOR OR TRACER IN WHITE WIRE					
	Y	YELLOW	W	WHITE	R	RED
	G	GREEN	O	ORANGE	BK	BLACK
	BR	BROWN	S	SLATE	BL	BLUE
	P	PURPLE (RED & BLUE TRACER)				
	—X— DENOTES: TAPE WIRE					
	—X— DENOTES: SPLICE & TAPE					
3.	ASSOCIATED CABLES:					
	91770	BASE-LINE	91277	TYPING UNIT		
	91769	BASE-POWER	91768	STRAP		
	91763	D.C. MOTOR UNIT	74572	KEYBOARD UNIT		
	91762	A.C. MOTOR UNIT	92237	KEYBOARD UNIT		
	92238	KEYBOARD UNIT	114749	KEYBOARD UNIT		
4.	MOTOR CONTROL RELAY WIRED AS FOLLOWS ON BB78:					
	1) REMOVE "BK" WIRE FROM SWITCH TERMINAL "B" AND CONNECT TO TERMINAL "A".					
	2) CUT WIRE LOOP AT CONTROL RELAY COIL AND CONNECT TO TERMINALS "H" AND "J".					
	3) CUT WIRE LOOP AT CONTROL RELAY CONTACTS AND CONNECT "F" TO "G" AND "G" TO "D".					
	MOTOR CONTROL RELAY NOT FURNISHED ON BB26.					
5.	SEND-RECEIVE-BREAK MECHANISM NOT WIRED ON BB78.					
6.	TO DISABLE SEND-RECEIVE-BREAK MECHANISM: 1) SPLICE AND TAPE WIRES MARKED "X" 2) TAPE WIRE MARKED "Y" 3) SPLICE AND TAPE WIRES MARKED "Z"					
7.	IF MOTOR FAILS TO REACH DESIRED SPEED WITH GOVERNOR ADJUSTED, INSERT 50, 100 OR 200 OHMS IN FIELD LOOP. IF VOLTAGE IS EXCESSIVE, INSERT 50 OHMS IN ARMATURE CIRCUIT BY SUBSTITUTING ARMATURE LOOP FOR FIELD LOOP. (FOR 50 OHMS STRAP 1 & 3 AND CONNECT LEADS TO 1 & 2 OR 2 & 3. 200 OHM RESISTOR NOT PRESENT ON 220 V. D.C. MOTORS.					
8.	CONNECT ONE OF THE 1000 OHM RESISTOR LEADS TO TERMINAL 45 WHEN IT IS NECESSARY TO REDUCE THE NEGATIVE INTERNAL BIAS OF HOLDING MAGNET TYPE PRINTERS WITH SELECTOR COILS CONNECTED IN PARALLEL.					
9.	LINE JACK IS OPEN WHEN PRINTER IS IN POSITION.					
10.	WIRING OF KEYBOARDS SHOWN FOR .020 AMP OPERATION. FOR .060 AMP OPERATION, MOVE WIRE FROM END OF 3700-800 ^W RESISTOR TO CENTER TERMINAL SO THAT 800 ^W IS IN THE CIRCUIT.					



